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D412-702-071
Job Sheet 200707



Part No: D412-702-071

Job Qty: 1 pcs

Part Name: Comfort Crew Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 10/8/19

Description: Order 19617

Type: SOLD

Note: IIN-D412-702-3 REV C IPP Rev:A 11.03.01 new issue DD verf:EC IPP Rev:B 12.09.05 per DSI9612 DD
verf:JFS IPP Rev.C 17.09.19 IIN412-702-3 Rev.C DD Verify DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 1 pcs		10/8/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		



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Container No: S214411



Part: D412-702-071

Job No: 200707

Serial No/Batch: S214411

Revision: C

Inspector:

Exp Date:

Instructions: TC STC SH04-7 Issue 3, EAA STC SR01997N

Plex 9/17/19 9:36 AM Dart.Renwick.Jennifer

9/18/
2009

135 DC - 1 - B4B	1 pcs	10/8/19	0.00 0.00	Packaging 3 - 36 - B4B	
				DC - 1 - B4B	DAG
140 QC 21 - FG	1 pcs	10/8/19	0.00 0.00	DC - 2 - B4B	21 SEP 18 2019
				QC 21 - FG - 21	8-89
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAG 21 SEP 18 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D412-702-071 Location:FG029

135 - (Document Control) Photocopy bluefile & type labels per PPPD412-702-071 CHG003

140 - (QC21- Final Inspection - Work Order Release)

011955

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	BOLT	8 2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S205294 ✓
AN3-4A	Bolt	12 4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S167263 ✓
AN4-6A	Bolt	3 2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S211539 ✓
D4305-041	Shoulder Harness Assembly	4 1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S165358 ✓
MS21042L3	Nut	24 6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S204283 ✓
MS21042L4	Nut	8 2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S211536 ✓
NAS1149D0332J	Washer	40 10 Ea (10 ea) ✓	110-Packaging 1 - Pick Kit	S209100 ✓
NAS1149D0363J	Washer	24 6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S201031 ✓
NAS1149D0432J	Washer	16 4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S211221 ✓
NAS1149D0463J	Washer	16 4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S192447 ✓
AN970-4	Washer	16 4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S202671 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-10A	2	226	0
	AN3-4A	4	281	0
	AN4-6A	2	308	0
	AN970-4	4	74	0
	D4305-041	1	8	0
	MS21042L3	6	1,894	0
	MS21042L4	2	1,228	0
	NAS1149D0332J	10	1,896	0
	NAS1149D0363J	6	742	0
	NAS1149D0432J	4	885	0
	NAS1149D0463J	4	2,367	0

Part Specifications

Specifications could not be found.

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-702-071	-2.6 lb	± 22.0 in	± 57.2 in lb	47.0 in	-122.2 in lb
<i>Pilot/Co-pilot Shoulder Harness Kit</i>	-1.2 kg	± 0.56 m	± 0.67 m kg	1.19 m	-1.43 m kg
D412-702-073	-2.6 lb	± 22.0 in	± 57.2 in lb	47.0 in	-122.2 in lb
<i>Pilot/Co-pilot Shoulder Harness Kit</i>	-1.2 kg	± 0.56 m	± 0.67 m kg	1.19 m	-1.43 m kg
D412-702-075	-2.6 lb	± 22.0 in	± 57.2 in lb	47.0 in	-122.2 in lb
<i>Pilot/Co-pilot Shoulder Harness Kit</i>	-1.2 kg	± 0.56 m	± 0.67 m kg	1.19 m	-1.43 m kg

5.0 PARTS LISTS

QTY -071	QTY -073	QTY -075	Part Number	Description
X			D412-702-071	Dart Pilot/Co-Pilot Shoulder Harness Kit
	X		D412-702-073	Dart Pilot/Co-Pilot Shoulder Harness Kit
		X	D412-702-075	Dart Pilot/Co-Pilot Shoulder Harness Kit
1			D4305-041	SHOULDER HARNESS
	1		D4305-043	SHOULDER HARNESS
		1	D4305-045	SHOULDER HARNESS
4	4	4	AN3-4A	BOLT
2	2	2	AN4-6A	BOLT
2	2	2	AN3-10A	BOLT
4	4	4	AN970-4	WASHER
6	6	6	MS21042L3	NUT
2	2	2	MS21042L4	NUT
10	10	10	NAS1149D0332J	WASHER
6	6	6	NAS1149D0363J	WASHER
4	4	4	NAS1149D0432J	WASHER
4	4	4	NAS1149D0463J	WASHER

Change Record

PAGE 1 OF 1

Part Number: D412-702-071

Description: PILOT/CO-PILOT SHOULDER HARNESS

[illegible]